

M75883


050 KIT

Attenuator Replacement

11A33 All Serial Numbers

This kit contains parts and instructions to replace one (1) attenuator module. Each attenuator assembly requires the installation of (4) Metal-on-elastomer (MOE strips). New replacement MOE strips are recommended anytime the attenuators are removed from the circuit board.

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050-2230-01

Kit Parts List:

Ckt. Number	Quantity	Part Number	Description
	1 ea	119-2447-02	Attenuator: Activity trimmed novar
	4 ea	131-3383-01	Conn assy: Elastomeric, MOE strip

Minimum Tool Requirements:

Tool	Part Number
Screwdriver, magnetic, holder for Torx head tips	Tektronix, pn 003-0264-00
Torx drive tip, T-6	General Tool, pn 41211-3
Torx drive tip, T-8	General Tool, pn 37153-3
Torx drive tip, T-9	General Tool, pn 37155-8
Torx drive tip, T-10	General Tool, pn 37157-4
Torx drive tip, T-15	General Tool, pn 37159-0

Instructions

WARNING

Dangerous shock hazards may be exposed when the instrument covers are removed. Before proceeding, ensure the mainframe power switch is in the off position. Then, remove the plug-in from the instrument. Only qualified service personnel should attempt to install this kit.

CAUTION

*Many components within this plug-in are extremely susceptible to static-discharge damage. Service the plug-in only in a static-da-
mage. Observe standard handling precautions for static-sensitive devices while installing this kit. Always wear a grounded wrist and foot strap while installing this kit.*

NOTE

These instructions assume a certain familiarity with the instrument. If further details are required for disassembly or assembly, refer to the maintenance section of the 11A33 Service Manual.

11A33 Plug-in

- Step 1:** Remove the left and right electrical shields. Be careful not to bend or damage shields during removal.
- Step 2:** Unlock the return spring from the latch, and set it aside.
- Step 3:** Remove the four (4) Torx drive screws T-9 that secures the sub-panel to the top and bottom frames.
- Step 4:** Loosen the two (2) Torx drive screws T-10 that secures the Main circuit board to the top and bottom frames located towards the front of the instrument.
- Step 5:** Pull the latch out to the extended position.

- Step 6:** Separate the front panel from subpanel. Use the two (2) large holes located in the subpanel casting to push the front panel out away from the instrument. Be careful not to bend or damage the front panel during this separation.
- Step 7:** Remove the four (4) Torx drive screws that secures the heatsink brackets to the top and bottom frames using a T-9 Torx screwdriver. Remove the four (4) Torx screws that secure the heatsink brackets to the attenuator, using a T-10 Torx screwdriver, then remove the heatsink brackets from the instrument.
- Step 8:** Remove the four (4) Torx screws that secure the attenuator to the Main circuit board using a T-9 Torx screwdriver. The screws are located on the front (component) side of the Main circuit board.
- Step 9:** Disconnect the coaxial cables that connect the attenuator to the rear (solder) side of the Main circuit board. Disconnect the coaxial cables at the circuit board.
- Step 10:** Disconnect J1110 and J1120 flex cables located on the component side of the Main circuit board.
- Step 11:** Set the instrument on its side with the attenuator body facing up.
- Step 12:** Remove the six (6) Torx drive screws T-6 that secure the attenuator to the front subpanel. **Use a T-6 Torx drive tip only, any other size may damage the screw drive system.**
- Step 13:** Lift the rear of the attenuator up approximately 1/4-inch from the circuit board, then carefully withdraw the attenuator from the instrument. The plastic bezels may fall out from the front panel while removing the attenuator/bnc's. Set the bezels aside for later reassembly.
- Step 14:** Remove the old metal-on-elastomer (MOE) strips from the MOE holders.
- Step 15:** Install the four (4) new MOE strips that are provided in this kit, placing the strips in the holders. The exposed elastomer side of the MOE strips face towards the center of the holders, refer to Figure 1.

NOTE

Before installing the new attenuator's bnc's into the front panel, make sure that the plastic bezels are in the proper position.

- Step 16:** Install the new attenuator that is provided in this kit. Insert the bnc's through the holes in the front subpanel, then let the attenuator rest on the Main circuit board. Feed the attenuator flex cables between the Front Panel circuit board A2 and Main circuit board A1, placing it on the component side of the Main circuit board.

- Step 17:** While holding the attenuator against the MOE assemblies, install the four (4) Torx drive screws that secure the attenuator to the front (component) side of the Main circuit board. Do not tighten, fasten just enough to hold the attenuator in place.
- Step 18:** Replace the six (6) Torx drive screws T-6, that secures the attenuator to the front subpanel.
- Step 19:** While the latch is in the extended position, place the front panel so that the notch in the bottom fits over the latch rod. Carefully insert the four front panel tabs into the slots in the front subpanel.

NOTE

It may be necessary to pull the top and bottom frames away from the subpanel tabs to allow the front-panel tabs to fit between the casting and the frame.

- Step 20:** Gently snap the edges of the front panel into the place around the input connectors and the outer edges of the panel.
- Step 21:** Tighten the two (2) Torx drive screws T-10, that secures the Main circuit board to the top and bottom frames.
- Step 22:** Replace the four (4) Torx drive screws T-9, that secures the subpanel to the top and bottom frames removed in step 3. Hold the front panel firmly in place while installing the screws.
- Step 23:** Install the latch spring removed in step 2. Orient the spring so that its loop fits over the frame hook correctly.
- Step 24:** Tighten the two (2) Torx drive screws T-9 installed in step 17.
- Step 25:** Connect flex cables J1110 and J1120 removed in step 10.
- Step 26:** Connect the coaxial cables disconnected in step 9.
- Step 27:** Replace the heatsink brackets using the Torx drive screws removed in step 7.
- Step 28:** Refer to the calibration section (Section 2, Checks and Adjustments) make necessary checks and adjustments.
- Step 29:** Replace the left and right electrical shields removed in step 1.

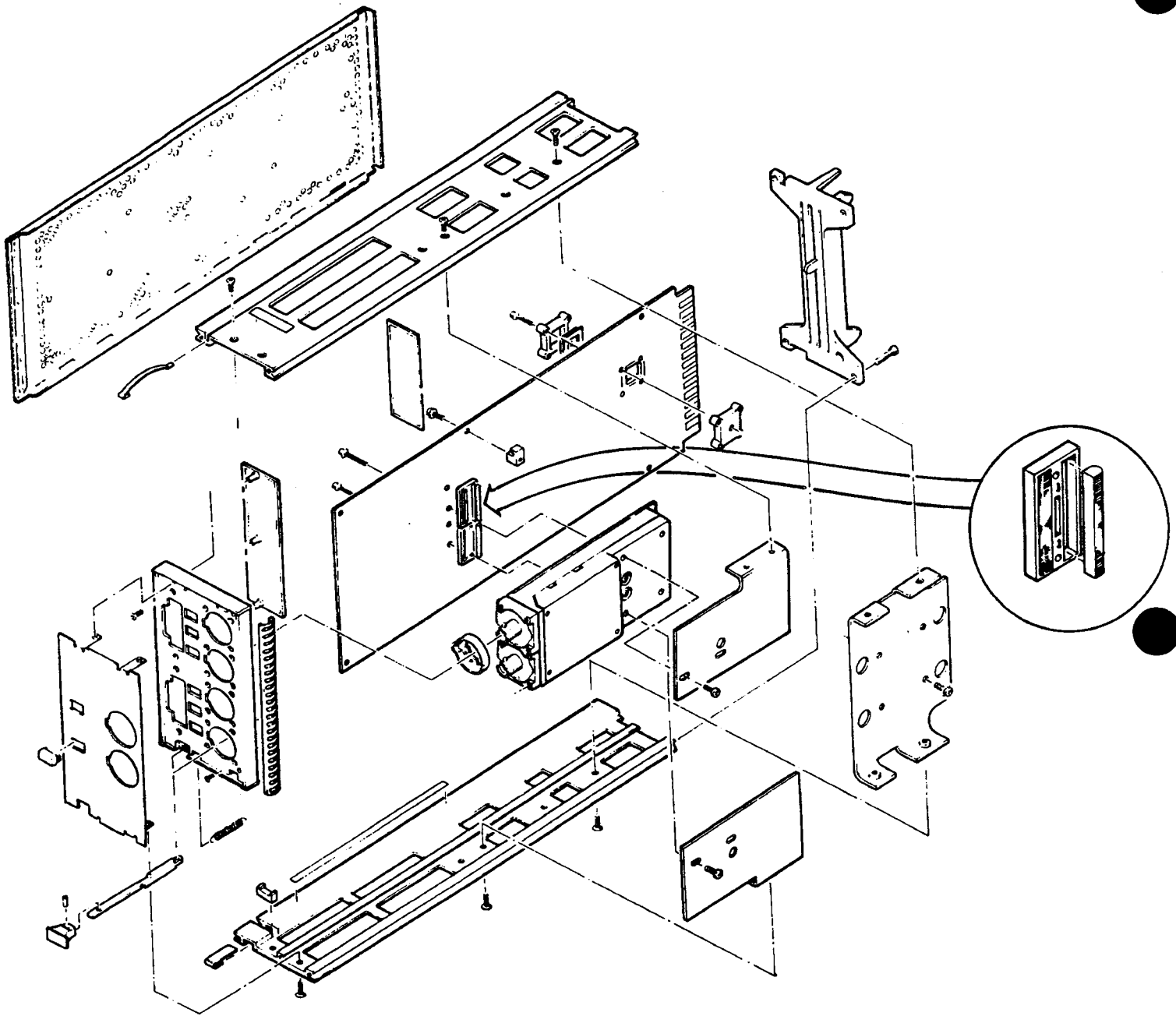


Figure 1: 11A32/11A34 Exploded View.